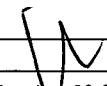


Date: Tuesday, 19/02/2008 2:18:14 PM
User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	STEP BRACKET
Job Number :	37492	Part Number :	D37281
Estimate Number :	13160	Drawing Number :	D3728 U/R
P.O. Number :		Project Number :	N/A
This Issue :	19/02/2008	Drawing Revision :	U/R
Prsht Rev. :	NC	Material :	
First Issue :	/ /	Due Date :	26/02/2008
Previous Run :	37299	Qty:	1
Written By :		Um:	Each
Checked & Approved By :			
Comment :	Est Rev:A 08-01-30 new issue DD verified by:EC		

PROTOTYPE

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	M6061T6B0250X06000	6061-T6 Bar .25" x 6.0"
-----	--------------------	-------------------------



Comment: Qty.: 1.3484 f(s)/Unit Total : 1.3484 f(s)
6061T6 aluminium bar 6.00" X .250" thick
(M6061T6B0250X06000)
Batch: 107130 RB 8-2-18

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



Comment: FLOW WATER JET
1-Cut as per Dwg D3728
Dwg Rev: 4/2
Prog Rev: 4/2 RB 8-2-18
2- Deburr if necessary RB 8-2-18

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Deburr if necessary

Date: Tuesday, 19/02/2008 2:18:14 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STEP BRACKET

Job Number: 37492

Part Number: D37281

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

7.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

N/A

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with Dart part # using a fine point permanent marker and Stock
Location: _____

Scrap DD

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

19/02/22

Job Completion

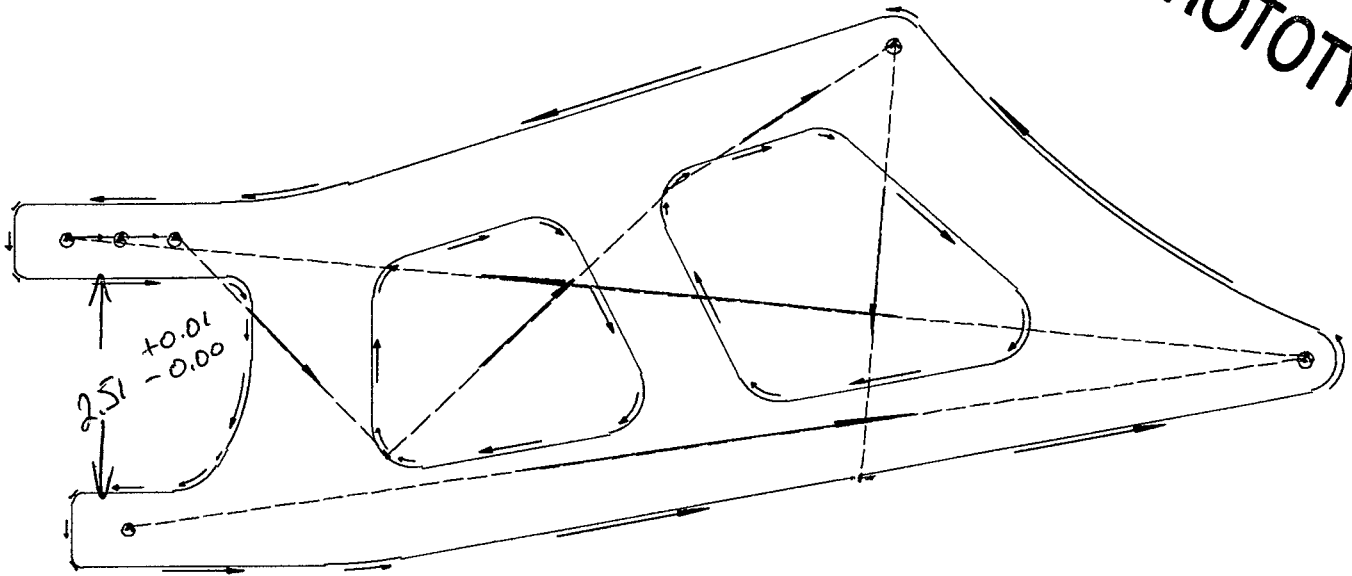


2008/2/22

©

W

PROTOTYPE



Customer:
Designer:
Quantity:
Date:
Jobno:

D3728-1(A)2

ORD

Arem.

QTY ①

6061T6

.250" thick